

22153

DART AEROSPACE LTD		Work Order:	22264
Description: Panel		Part Number:	D3330-2
Dwg: D3330 Rev. A      PAGES 2, 3		Qty:	10
Ref:	RF 05.01.17		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler  NOTE: D3330-2 IS SAME FLAT PATTERN AS D3330-1	KJ	05.01.17	10
2	PG	Issue P/O: 2007367 <b>Email or Ship DXF file to vendor</b> Laser Cut flat pattern per Dwg D3330 Possible Supplier: Industrial Laser <b>Material release note is required</b>	KL	05-01-17	10
3	RG	Receive and Inspect for transit damage <b>Ensure material release note is attached</b>	CPL	05/01/17	10
4	QC6	Inspect dimensions as per Dwg D3330 <del>or D3330-1 T1 TEMPLATE</del>	RF	05.01.17	\$10
5	GA	Deburr	CPL	05-01-19	\$10
6	GB	Form as per Dwg D3330	CPL	05-01-19	\$10
7	QC5	Inspect work to Step 6	RF	05.01.20	\$10
8	ST	Identify and Stock	KL	050216	10
9	AC	Cost / part: 17.70	SAC	05.02.17	10
10	DC	Close W/O 17.70 Inspect Level 21	KJ	05.02.23	10

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	KJ/JLM

RELEASED  
05-01-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

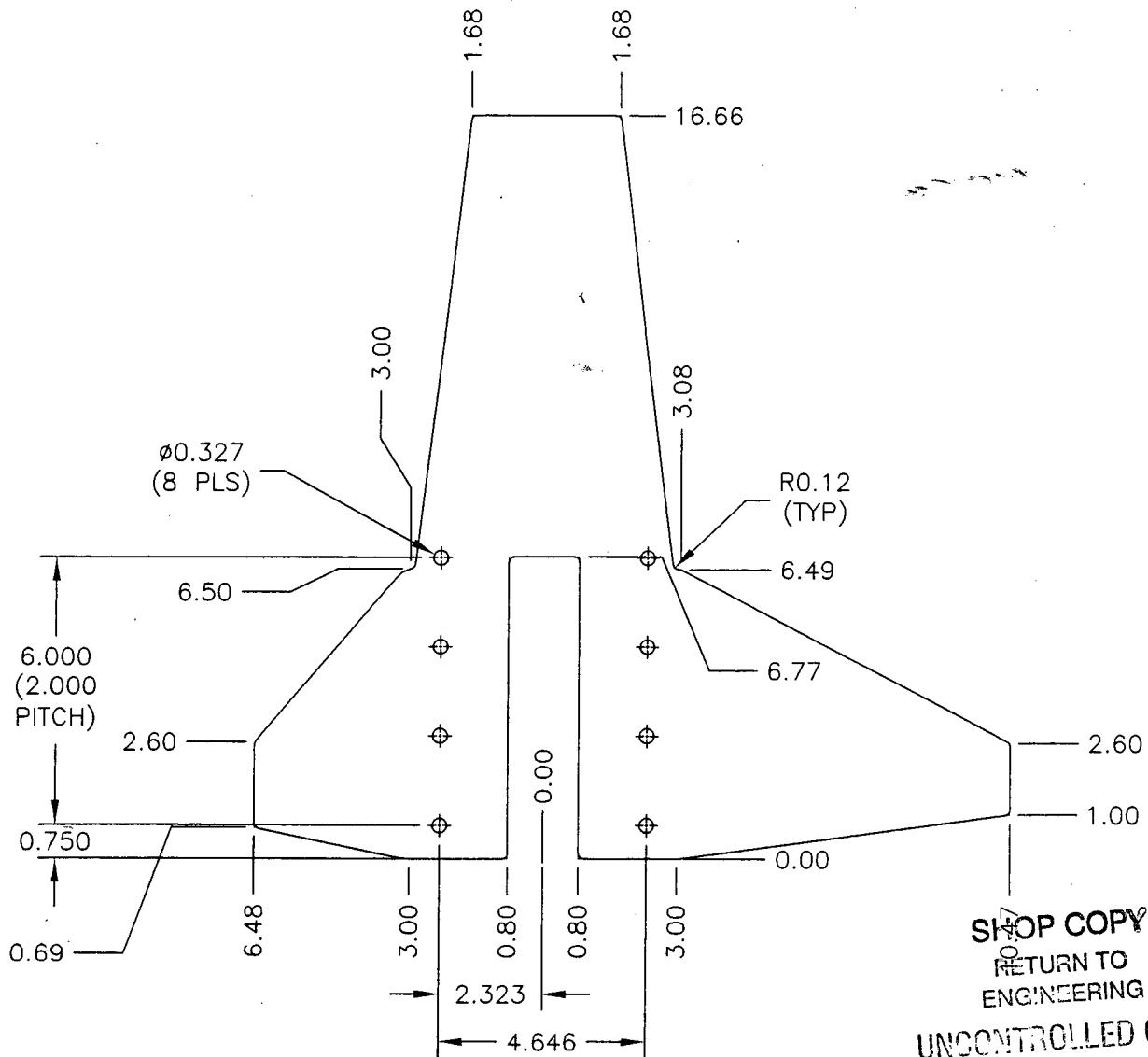
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RF	APPROVED	DRAWING NO. D3330
DATE 04.11.16		TITLE FRAME WELDMENT

REV. A  
SHEET 2 OF 9  
SCALE  
1:4



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

D3330-1 PANEL

WORK ORDER

NO. 22264

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,  
38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.125 THICK)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

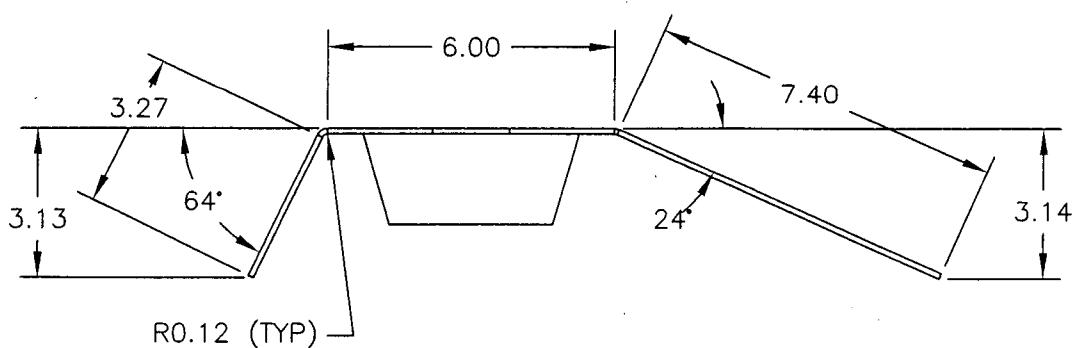
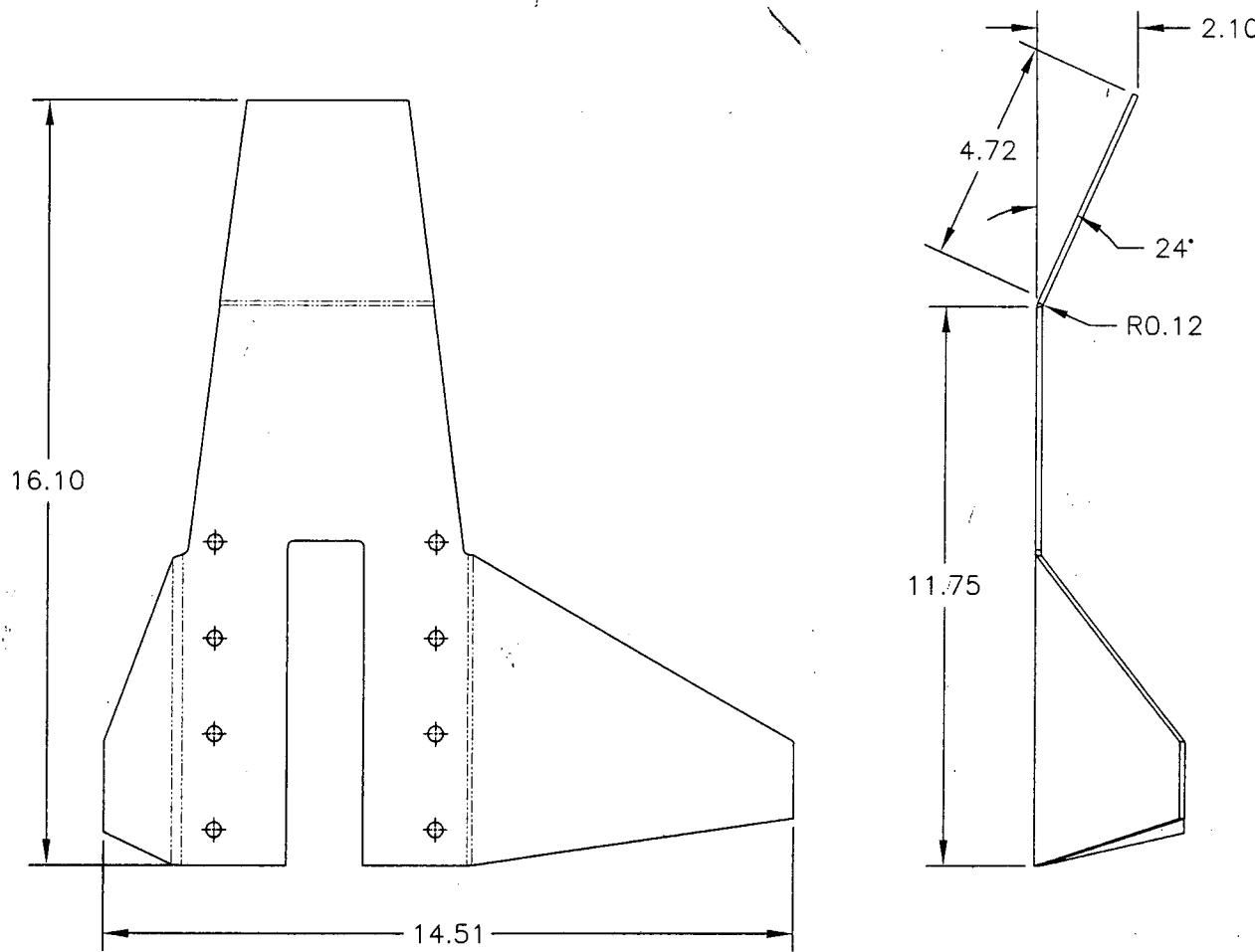
**PRELIMINARY ISSUE**

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

DESIGN <i>AS</i>	DRAWN BY <i>MD</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED	DRAWING NO. D3330	REV. A SHEET 3 OF 9
DATE 04.11.16		TITLE FRAME WELDMENT	SCALE 1:4



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
SUCH AMENDMENT  
NOT NOTICE

D3330-1 BEND DETAIL (SHOWN)  
BEND D3330-2 (OPPOSITE)

W/ ORDER  
NO. 22264

**PRELIMINARY ISSUE**

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyJan 17, 2005  
01:31 pm

72153

Work Order No : 0022264  
 Project Name : D3330-2  
 Project For :  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3330-2  
 Description : Panel  
 Manufactured : Yes  
 Amount Req'd : 10  
 Amount Done : 0  
 Start Date : 01-17-05  
 Est Finish Date :  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00		
<hr/>					
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00